



-- GM 604 Rebuilt Engine Specifications Tech Bulletin --

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Rings:

2mm x 1.5mm x 4mm

For clarification, back cutting, ring spacers, gapless rings, and/or gas porting of any kind is prohibited.

Lifters:

GM Part # 5234890 or equivalent

For clarification, Johnson 2110R and Comp Cams 875 series lifters are not deemed as equivalent.

Please note, where allowed by the rules, the word 'equivalent' shall mean: exact same dimensions, weight, configuration, surface, material type, relative pricing and performance.